

Date: Tuesday, 19/08/2008 4:07:29 PM
 User: Julie Lecocq

Process Sheet

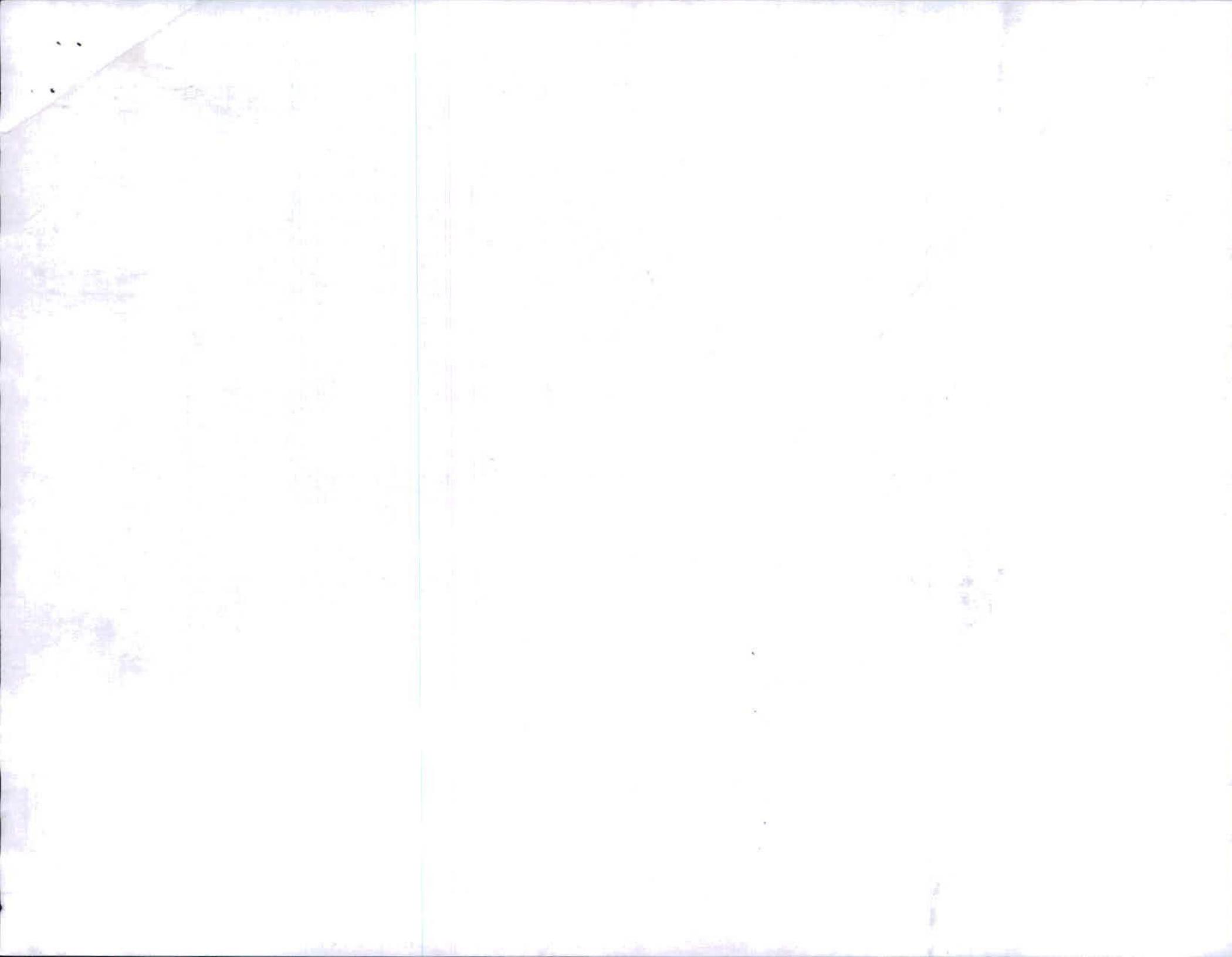
Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 20 DEGREE COVER PLATE		
Job Number	: 41513-1			Part Number	: PB674300173		
Estimate Number	: 13384			Drawing Number	: B6743001 PAGE26		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008 S.O. No. :			Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 18/09/2008		
Previous Run	: 40094			Qty:	/80 Um: Ea		
Written By	:						
Checked & Approved By	: JUL 08.8.20						
Comment	: Est Rev:A 08-06-19 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S032	6061-T6 Sheet 0.032" B 8-9-8
		Comment: Qty.: 1.0692 sf(s)/Unit Total : 32.0765 sf(s) 6061-T6 Sheet 0.032" batch: 18147
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: B1 Prog Rev: B1 B 8-9-8 ****grain direction along 6.950" **** 2-Deburr if necessary B 8-9-8
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 43 8-9-8
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		S 08/08/08 X30
		Comment: SECOND CHECK
5.0	BRAKE NC	NC BRAKE
		Comment: NC BRAKE Bend as per Dwg B67-43001 Sp 08/08/08



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 20 DEGREE COVER PLATE

Job Number: 41513

Part Number: PB674300173

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP <i>S 08/09/15 (x3)</i>
7.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1 Comment: LARGE FABRICATION RESOURCE 1 1-weld as per dwg B67-4300 <i>P 08.09.16 (10)</i>
8.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 1-grind weld flush <i>P 08.09.11 (10)</i>
9.0	QC10	VISUAL INSPECTION OF GROUND WELDS Comment: VISUAL INSPECTION OF GROUND WELDS <i>P 08.09.17 (10)</i>
10.0	QC5	INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP <i>S 08.09.17 (10)</i>
11.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 <i>M-J 08/09/18 (10)</i>
12.0	POWDER COATING	POWDER COATING Comment: POWDER COATING Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 START TIME: <u>1:45pm</u> OVEN TEMPERATURE: <u>320°f</u> FINISH TIME: <u>2:15pm</u> <i>9/1 08-09-18 (x10)</i> <i>M102 316</i>
13.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION <i>P 09/8 (4)</i>



Process Sheet

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Job Number:



Seq. #: Machine Or Operation:

Description :

14.0 PG PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

02/08/07/19

(10)

15.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

RJL/07/06 (10)

16.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 08/10/07 (HC)

17.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STS10

RJL/07/07 (10)

18.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08 (H)

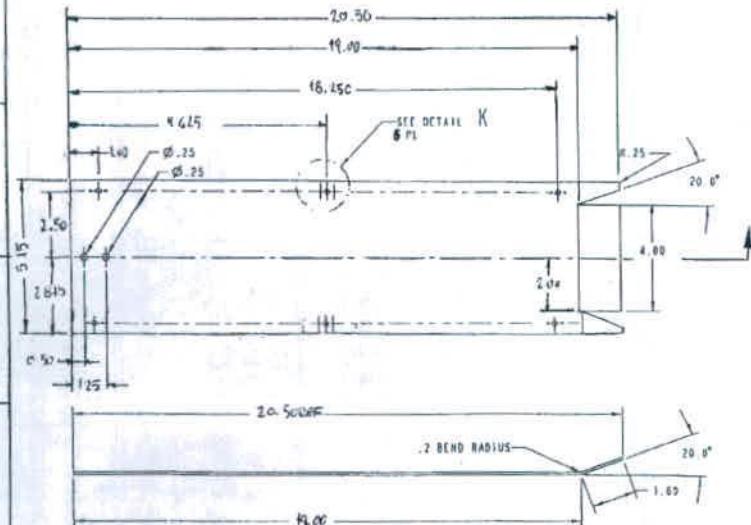
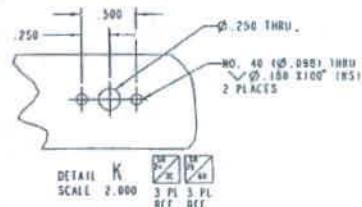
Job Completion



MF 68-10-07

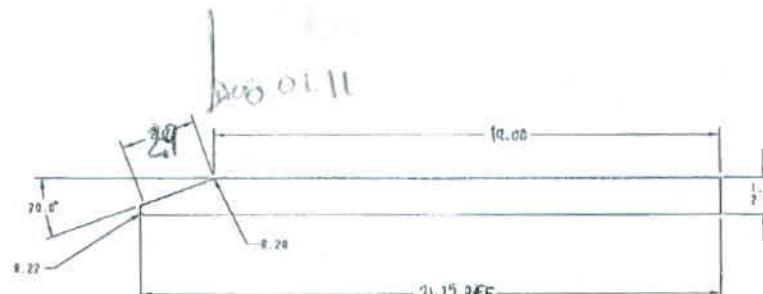


RELEASED
10-01-20



② -159 SUPPORT PLATE 14/30
MATERIAL: 800 THK. 8061-T8. DD-A-250711
SCALE 0.500

PART 13 SYMMETRICAL ABOUT CENTER LINE



② -73 20 DEGREE COVER PLATE

MATL: .032 THK, 6061-T6, QD-A-250/11
SCALE 0.500

PREMIER AVIATION, INC.			
1000 Aviation Parkway, Dallas, Texas 75248			
LINE	ROUTE NUMBER	TIME REC	REV
DOSUV8	B57-43001		E/F
SCALE	(#)	INCHES	26 or 45

ORIGINAL

A rectangular card with printed text and handwritten markings. The text includes 'SHOP CARD', 'RETURN TO', 'STAMPS', 'RECORDED MAIL', 'DIRECT MAIL', 'MURKIN', 'NO. 415', and a large handwritten number '3' at the bottom.



ART AEROSPACE LTD

Work Order: 41513

Description: 23° COVER PLATE

Part Number: PB6743001-73

Inspection Dwg: 1 Rev: B
PB6743001-73

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:

38

Date:

8-1-7

Audited by:

8

Date: 08/09/08

Prototype Approval:

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

30330

Ship Date

3-Oct-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date
21999	19-Sep-08

Customer PO Number

PO00007202

Item No.

Description

Customer No.	Sales Rep.
CDART100	Barney Bangs

Ship Via

PPD/COL

Release Note No.

R92- 30330

Qty	UOM	Qty Shipped/Returned	Qty Backordered
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8421-105

Dart Blade Fold Kit - Pad #6/

Drawing No: (Ref B67-43001-73 Rev B1)

DWG Rev: A

Lot No: BATCH0000000003 Qty: 10

10 EA 10 ✓

8421-106

Dart Blade Fold Kit - Pad #7/

Drawing No: (Ref B67-43001-69 Rev B1)

DWG Rev: A

Lot No: BATCH0000000003 Qty: 10

10 EA 10 ✓

8421-102

Dart Blade Fold Kit - Pad #3/

Drawing No: (Ref B67-43001-85 Rev B1)

DWG Rev: NR

Lot No: BATCH0000000004 Qty: 12

12 EA 12 ✓

8421-101

Dart Blade Fold Kit - Pad #2/

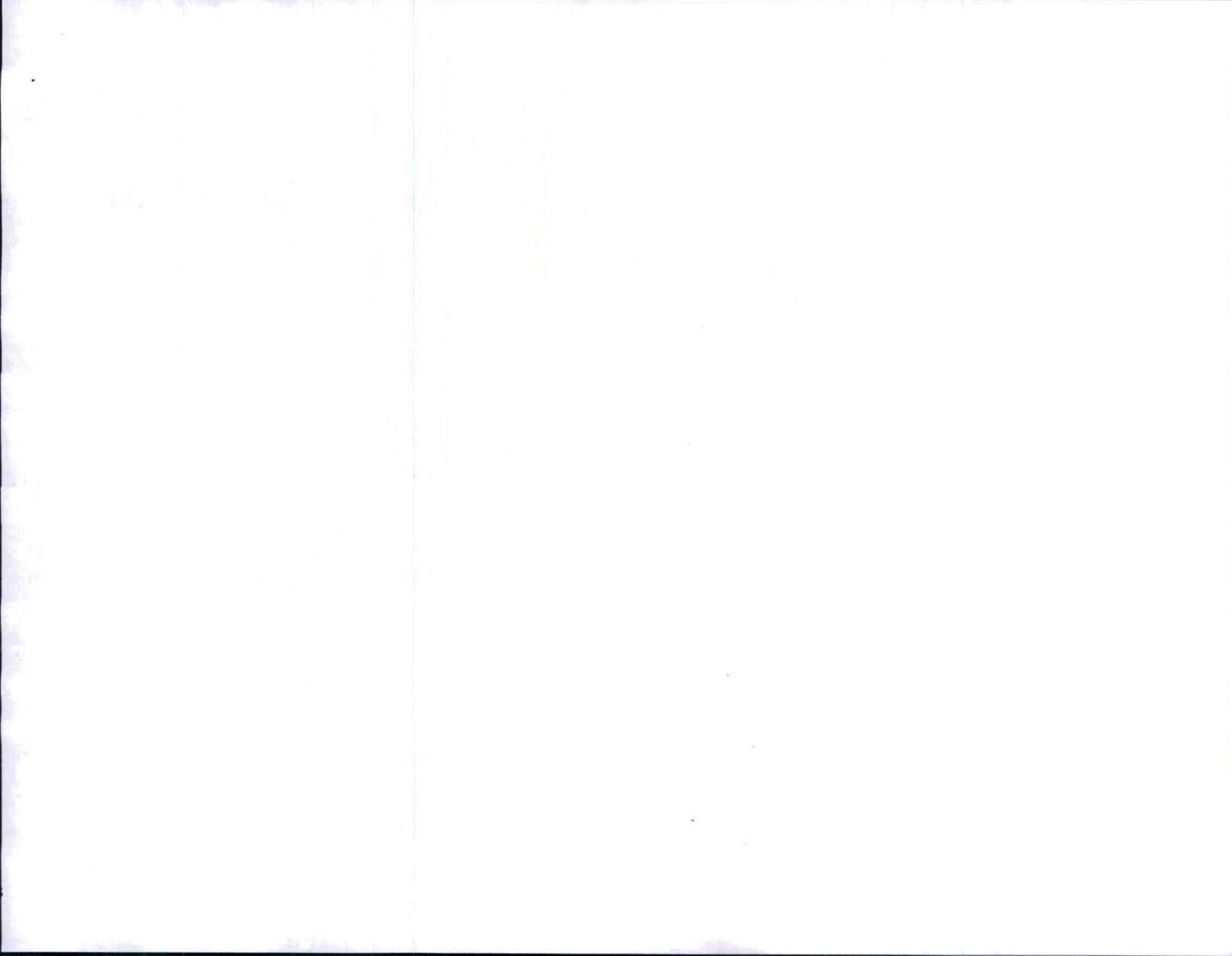
Drawing No: (Ref B67-43001-83 Rev B1)

DWG Rev: NR

Lot No: BATCH0000000003 Qty: 20

20 EA 20 ✓

Jin Andrews



RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Release Note No.
R92-30330
Ship Date

3-Oct-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21999	19-Sep-08	CDART100	Barney Bangs
Customer PO Number		Ship Via	Packing Slip No.
PO000007202		Pick-Up	30330
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8421-106	10	EA	10
Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A			
Comments: Lot No: BATCH0000000003 Qty: 10			
8421-105	10	EA	10
Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A			
Comments: Lot No: BATCH0000000003 Qty: 10			
8421-101	20	EA	20
Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev: NR			
Comments: Lot No: BATCH0000000003 Qty: 20			
8421-102	12	EA	12
Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev: NR			
Comments: Lot No: BATCH0000000004 Qty: 12			

*S
681007*



RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street

Hawkesbury, ON K6A 2B8 CA

Tel: 613-632-1282

Fax: 613-632-2030

MID : CATULSAF1123HAW

www.tulmar.com

email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street

Main Finished Goods Location

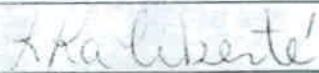
Buyer=Chantal Lavoie 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

10/03/2008

Date





J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems
Fax: 613-632-2030
Attention: Sandra Nadeau
Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

TORONTO
6800 Kenway Drive
Mississauga ON L5T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13811 Bridgport Road
Richmond BC V6V 1J6
Canada

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))
Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch
Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,
101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,
101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely:
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jenniesfabrics.com

Français: 1-888-66-ENNIS

*used for: B-67 - 43001 - 69
- 73
- 83
- 85*

rec # 1495 / 10

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